## 2014 Kansas Statutes

**75-6611. Survey of land prior to conveyance of any land.** Prior to the state of Kansas or any agency thereof disposing of any land, by deed, mortgage, gift or other means of conveyance, transfer or exchange, and prior to closing the transaction for such conveyance of such land, the agency head shall cause a survey to be conducted by a licensed land surveyor. Such survey shall establish the precise legal description of such land and shall be a condition precedent to the final closing on such conveyance.

**History:** L. 2006, ch. 150, § 7; April 27.